

TECHNICAL DATA SHEET

Pellet WOOD

MATERIAL PROPERTIES

Density	1.15 gcm ³	ISO 1183
Melt flow rate (190°C/2.16kg)	2.5-5.0 g/10 min	ISO 1133
Melting temperature	> 155°C	ISO 3146-C
Mechanical Properties		
Modulus of elasticity	2900 MPa	ISO 527
Tensile strength	47 MPa	ISO 527
Tensile strain at tensile strength	5,00%	ISO 527
Tensile stress at break	38MPa	ISO 527
Tensile strain at break	6,50%	ISO 527
Notched impact strength (Charpy), RT	4.4 kJ/m2	ISO 179-1/1 eA
Impact Strength (Charpy), RT	21 kJ/m2	ISO 179-1/1 eU

GUIDELINE FOR PRINT SETTINGS*

Nozzle temperature	190-220°C	
Bed temperature	0-45°C	
Active cooling fan	YES (up to 100%)	
Closed chamber	not necessary	
Dry box	not necessary	
Ruby or hardened nozzle	not necessary	
Recommended nozzle	≥ 0.4 mm	

* settings are based on a 0,4 mm nozzle.

** depending on the geometrical complexity

DESCRIPTION

Spectrum FGF Pellet WOOD is a material designed for 3D printing based on pure PLA blended with natural wood particles. Spectrum FGF Pellet WOOD filament is a 100% organic and biodegradable product. Besides the visual aspects which imitate the appearance of wood, items manufactured of this material have a structure resembling the one of chipboards.

FEAUTURES

- made of biodegradable raw materials
- natural wood content
- perfect side surface of prints
- very good thermal insulation properties
- allows for grinding and varnishing
- typical smell and appearance of wooden chipboards

STORAGE AND SHELF LIFE

Filament should be stored in a dry room at room temperature. Recommended storage temperature is ca. 18-25°C (64.4 -77.0°F). Keep out of moisture, sunlight and direct heat. When stored properly, product has a shelf life of 24 months.



SUPPORT

If you have any questions or experience any issues, please do not hesitate to contact us at support@spectrumfilaments.com

Disclaimer

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