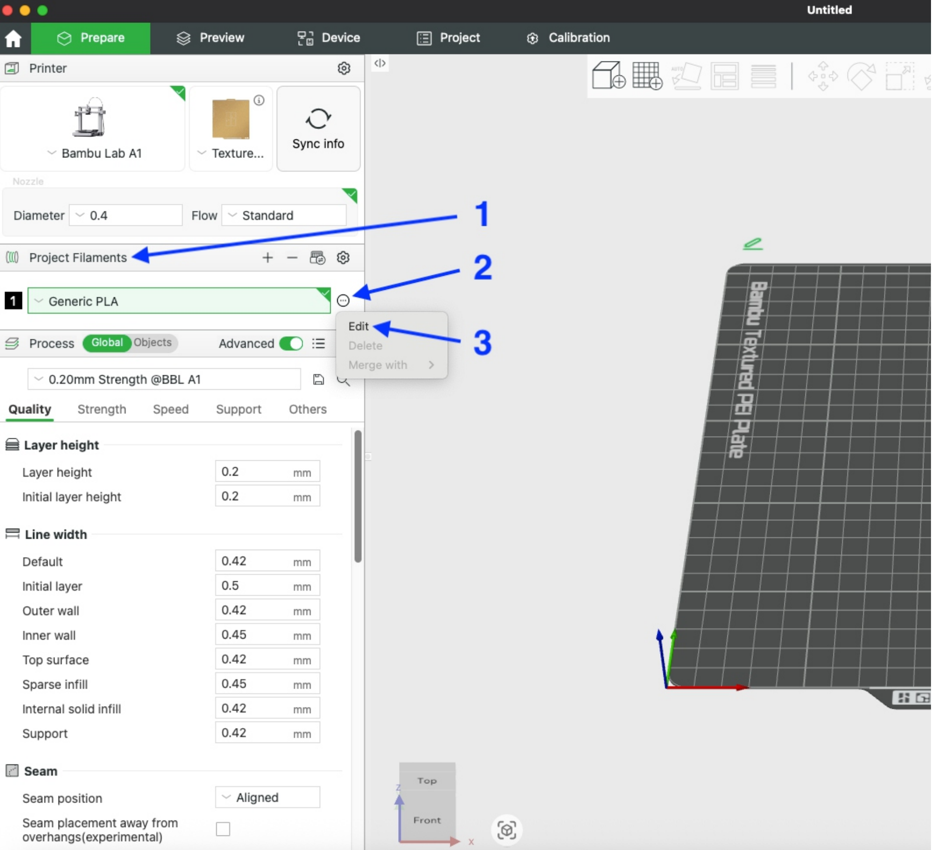
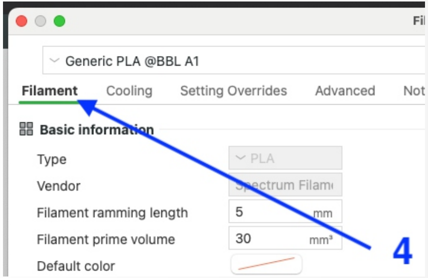
How to change temperature and cooling settings for Generic PLA printing profile in Bambu Lab Studio?



1. Go to Project Filaments section.

2. Click on the three dots next to the selected filament profile.

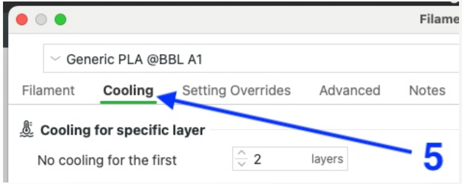
3. Choose Edit.

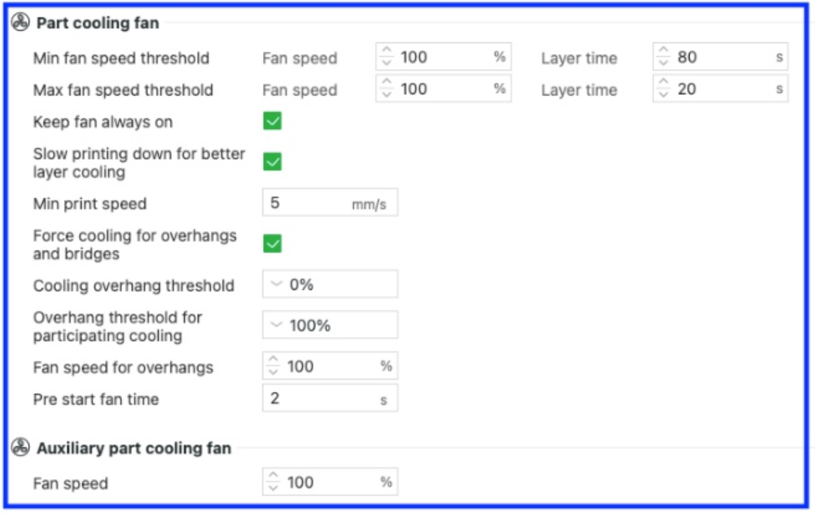


4. Adjust parameters accordingly in the Filament section to the desired values.

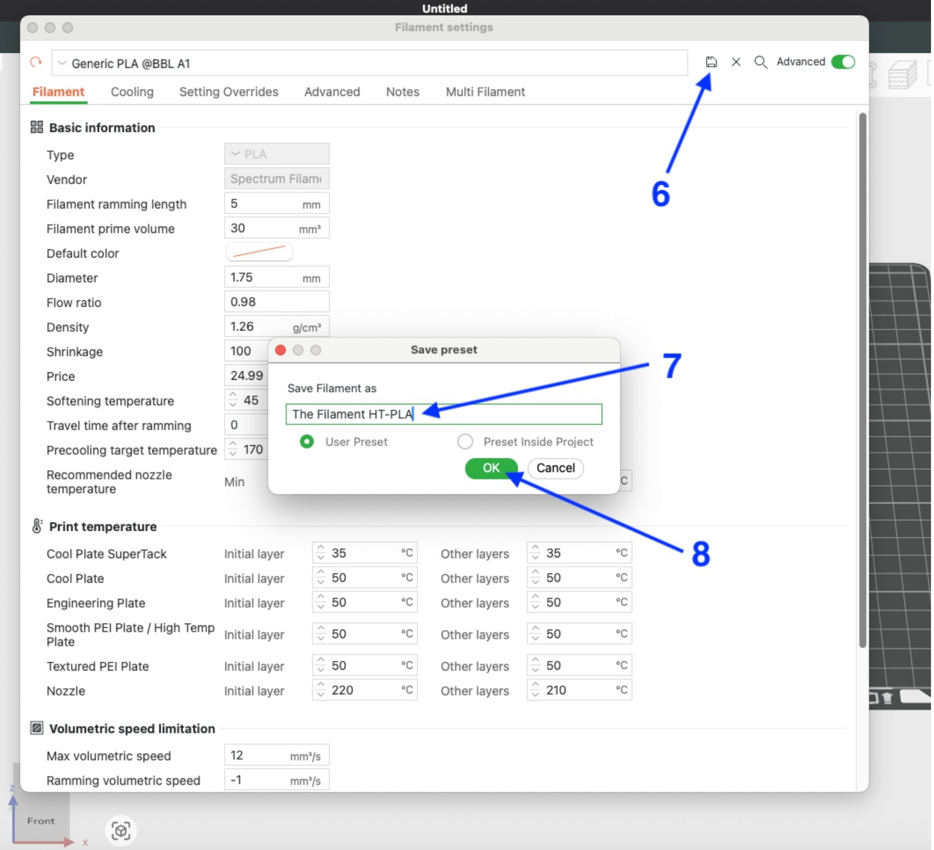
Print temperature

Cool Plate SuperTack	Initial layer	35 °C	Other layers	35 °C
Cool Plate	Initial layer	50 °C	Other layers	50 °C
Engineering Plate	Initial layer	50 °C	Other layers	50 °C
Smooth PEI Plate / High Temp Plate	Initial layer	50 °C	Other layers	50 °C
Textured PEI Plate	Initial layer	50 °C	Other layers	50 °C
Nozzle	Initial layer	220 °C	Other layers	210 °C





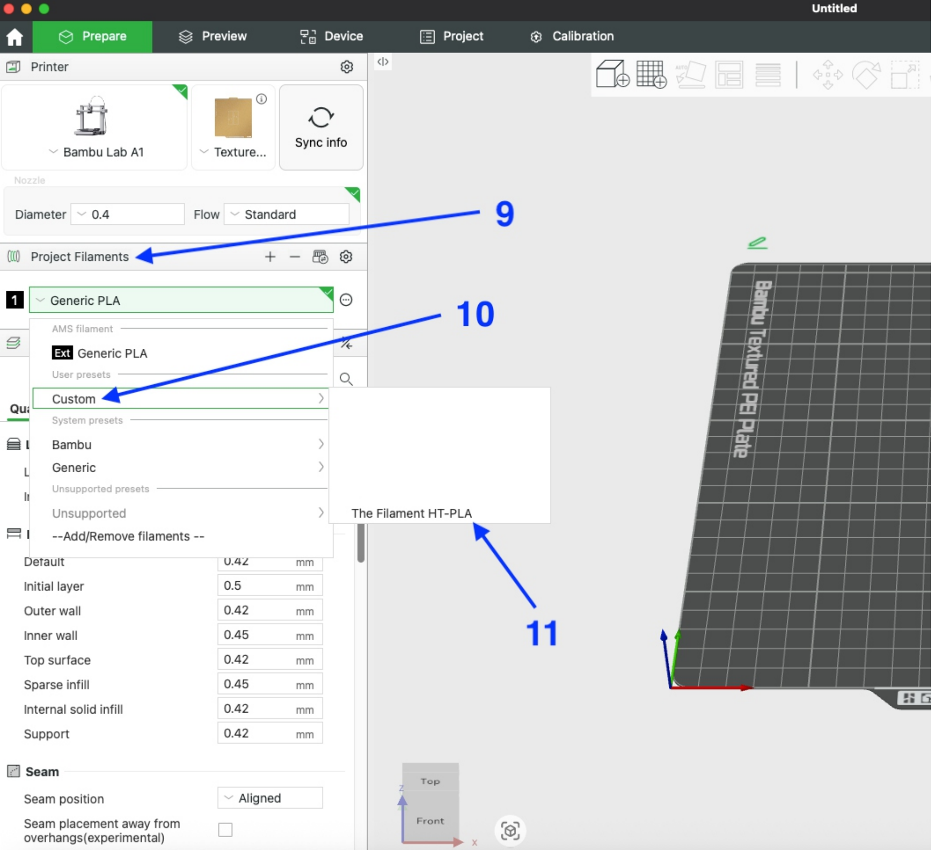
5. Adjust parameters accordingly in the Cooling section to the desired values.



6. Click the Save icon.

7. Enter a name for your new profile (The Filament HT-PLA).

8. Click OK to save.



9. Go back to Project Filaments section.

10. Expand the drop-down list and navigate to Custom category.

11. Choose The Filament HT-PLA profile you just created.

✔ Done! You are now ready to start printing.